**FREE STANDING CABINET TECHNICAL SPECIFICATION**

1. **GENERAL CONDITIONS**

19” free standing rack cabinet must have ISO 9001: 2008 quality management system certificate and TSE certificate including the standards of EN 61587-1, IEC 60917, IEC 60297. Brand of the product, commercial title, height, width and depth information must be placed on the TSE document.

1. **DIMENSIONS**

Complies with IEC 60297 standard. Must be (26U/36U/42U/47U) height, (600 mm. and 800 mm.) width and (1000 mm. and 1200 mm.) depth.

1. **LOAD CARRYING CAPACITY**

Must be 1000 kg.

1. **MAIN PROFILE STRUCTURE**

The main profile must have an aesthetic appearance and a structure that will increase the mechanical resistance. Each profile consists of 4 bends and is twisted at an angle of 90°.

1. **TOP AND BOTTOM CHASIS**

Top and bottom chassis which has twisted monoblock, welded and profile with internal locking design must have a structure that will increase the resistance and strength of the cabinet. Profiles must be manufactured to fix the bottom and top chassis with screws. It allows to install 6 fans max.

1. **FRONT AND REAR COVERS**

The front doors must have single opening, monoblock, welded, curved, 63% perforated structure as standard. The complementary lock must be from 3 point locking mechanism. It must have different options (single opening curved plexiglass, 63% and 80% double opening perforation, 80% single opening perforation). The front door must be 115˚ open, detachable and lockable.

In the standard configuration, the rear door must have double opening, 63% perforated, lockable and removable. The complementary lock must be from 3 point locking mechanism. It must have different options (80% single and double opening perforation). The rear door must be 215˚ open, detachable and lockable.

1. **SIDE COVERS/PANELS**

The side panels must be lockable with a slide lock and opened with a lock key. There must be 1 additional side panel on each side of the side panels. The original functional side panel mentioned above can be locked, the small side panel can be fixed from the inside with screws and, if additional ventilation is required, this panel should be replaceable with the perforated panel.

1. **BAYING KITS**

It must have 2 options; from profile to profile without side cover and with side cover. Must be in metal construction and black(RAL 9005) or light grey(RAL 7035) color.

1. **CABLE ENTRIES**

At the top and bottom chasis; the edge of the cable entry panel is covered with rubber and its movable structure makes it possible to place and secure the cables in the cabinet without damaging them.

1. **19” UPRIGHTS AND SIDE ARMS**

The 19" (in.) device mounting bracket (2 in front and 2 in rear) can be adjusted along the depth and must be a part of the cabinet interior configuration. Must be “L” shape bended and adjustable along the depth.

1. **HINGES**

With spring hinge system it must be easy to dismount.

1. **COLOR**

It must be black(RAL 9005) or light grey(RAL 7035) as standard.

1. **DOCUMENTARY MATERIALS USED IN CABINET MANUFACTURING**

Sheet steel : DIN EN 10130 – 99 Ereğli DC-01 6112, 7122, RoHS

Electrostatic powder coating : ISO 9001, ISO 2178, ISO 2813, I SO 6272, ISO 8130-5, ISO 8130-3, RoHS

Fan : ISO 9001, CE (89/336/EEC EMC, 73/23/EEC LVD), RoHS

Glass : ISO 9001, EN 12150 – 1: 2000 tempered and secure

Fixings: DIN 7985, DIN 965, DIN 7981, DIN 934, DIN 985, DIN 933, RoHS

Casters: TS EN 12530, TS EN 12532, RoHS

Lock: DIN 1743, DIN 53571, RoHS

1. **TESTS AND CERTIFICATES**

Environment: EN61587-1 / 4.2, IEC60068-2-1, IEC60068-2-2, IEC60068-2-30, IEC60917 and IEC60297

Industrial Environment: EN61587-1 / 4.3, IEC60068-2-42, IEC60068-2-43, IEC60068-2-49, IEC60068-2-1,

IEC60917 and IEC60297

Statical mechanical structure load test: EN61587-1 / 5.2.1, IEC60917 and IEC60297

Statical mechanical structure stability: EN61587-1 / 5.2.2, IEC60917 and IEC60297

Dynamic load, vibration and mechanical stroke: EN61587-1 / 5.3.1, EN61587- / 5.3.3, IEC60917, C60297,

IEC62208

Grounding continuity: EN61587-1 / 6.2, IEC60917, IEC60297 and IEC 61010-1

Fire and flame resistance: EN61587-1 / 6.3, IEC60917 and IEC60297

Corrosion: ISO9227 and ASTM B 117-85, IEC60917 and IEC60297

IP protection degree: EN61587-1 / 6.4, IEC60529, IEC60917 and IP20 according to IEC60297

1. **ACCESSORIES**

Fan System: The setting range must be between 0-35 ºC with digital, analog or ON/OFF switch with 4 or 6 pieces fan controlled thermostat units. It must be suitable for installation inside the cabinet with electric cable and internal wiring. Every fan at 50 Hz max. must have a noise level of 38 dB and 53 CFM airflow. It must have a CE certificate.

Vertical cable organizer: It must have a large internal volume that can protect all kind of electric and data cables and patch cords. Along 19 "uprights, the organizer must be attached to the sides and have cable entry holes.

Vertical cable tray: The galvanized coating must be perforated to provide length and cable installation along the height of the cabinet.

Caster and/or leveling feet: The wheels must be movable in every direction and the front wheels must have a lockable structure. The load carrying capacity of each wheel and each leveling feet must be 250 kg. The casters and leveling feet can be usable at the same time.

Fixed and sliding shelf: Must be able to mount from 4 points (2 in front and 2 in rear). The load carrying capacity of fixed shelves are 50 kg. and 25 kg. for sliding shelves.

Lighting fixture: 19”, 1U, with ON/OFF switch, 220 Vac, automatic door with ON/OFF switch or LED with sensor.

Grounding continuity: In cabinet grounding continuity must comply with IEC 61010-1 standard. All metal components in the cabinet must be electrically connected with each other by 1 x 4 mm² grounding cables and grounding resistance between superficial components must be max. 0,1 ohm. For all doors, these grounding cable connections must be made with bolts and nuts. Grounding continuity between the 19" movable mounting profiles and the main body must be provided with the galvanised surfaces that is connected with screws each other.

Floor fixing kit: The cabinet must be fixed to the floor over the front / rear surface according to the needs of the area. The structure must be steel construction and be made of galvanized sheet with min. 3 mm. of thickness.

Anti-tilt bar: Anti-tilt bar must be made of two 30x30 mm square profiles with a sliding structure in the front bottom part of the cabinet. Two adjustable pinion feet must be used in order to provide the floor balance of the cabinet in front of the profile.